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## (54) PRINTING INK

(57) Abstract:

PURPOSE: A surface printing ink, prepared by using a polyamide resin obtained condensing a specific amino compound with a polymerized fatty acid and a monocarboxylic acid of specified formula as a vehicle, and having improved heat resistance and without peeling the ink film even with a heat-sealing

CONSTITUTION: An ink prepared by using a polyamide resin obtained by condensing (A) consisting amino compound 4.4'-diaminodicyclohexylmethane at 60W90% equivalent ratio, polyalkylenepolyamine of preferably formula I (R' is 2W3C alkylene; n is an integer 1W5) in an amount of 0W30% and/or an amino adduct of formula II (R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> are H, 2-hydroxyethyl or 2-hydroxypropyl) in an amount of 0W30% with (B) a polymerized fatty acid and (C) a monocarboxylic acid of the

formula RCOOH (R is 1W20C alkyl) and preferably nitrocellulose as a vehicle. weight ratio between the polyamide resin and the nitrocellulose is preferably 10/0W8/2.

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Ham (R'NH) B

$$\frac{R_1}{R_2} > \text{NCH}_2 \cdot \text{CH}_2 \text{N} < \frac{R_3}{R_4}$$